

18.2	Impeller key, 2 <sup>nd</sup> stage	1	$\rightarrow$	~	$\rightarrow$
19	Coupling key	1	$\diamond$	→	$\diamond$
22	Bearing nut	1	$\bullet$	$\bullet$	•
24	Screw	4	$\diamond$	$\diamond$	$\diamond$
26	Plug	5	$\diamond$	$\rightarrow$	$\diamond$
27	Plug	2	$\diamond$	$\rightarrow$	$\rightarrow$
31	Impeller nut	1	$\bullet$		$\bullet$
34	Coupling guard	1			
50	Suction casing	1			
51	Discharge casing	1			
52	Central port plate	1			
53	Impeller spacer	1	•		
54	Packing	1	•		
55	Lantern (motor frame 100-112)	1			
56	Lantern foot	1			
57	Screw	2	**	*	$\diamond$
58	Washer	2	$\diamond$	<i></i> ≁	-∻-
59	Manifold	1			
60	Screw	8	***	$\rightarrow$	$\rightarrow$
61	Nut	16	$\diamond$	<b>∼</b>	<i></i> ≁
62	Washer	16	$\diamond$	÷	$\diamond$
63	O-Ring	2	•	•	•
64	Plug	1	$\Rightarrow$	$\rightarrow$	~
65	Mechanical seal spacer	1	$\diamond$	<u></u>	<i>∽</i>
66	Headless screw	2	$\diamond$		
67	Radial lip seal	2	•	•	•
68	Compensating ring	3	•	•	•
69	Flange gasket	2	•	•	•
70	Screw	8	$\rightarrow$	$\rightarrow$	$\overline{\mathbf{A}}$
71	Screw	4	~	~	~
72	Washer	4	~	~~	~~
73	Screw	4	**		
74	Washer	4	$\diamond$	÷	÷
75	Tie rod	4			
76	Nut	4	$\diamond$	~	$\rightarrow$
77	Washer	4	$\rightarrow$	$\rightarrow$	÷
78	Screw	4	~	$\rightarrow$	÷
79	Nut	4	**	÷	÷
80	Screw	2	→	→	
81	Relief valve	1			
82	Socket	1			
	Repair Kit	1	40182	40182	40183
∻	Kit of nuts and bolts	1			

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